

Polyolefin Heat-Shrink Tubing

FITCOTUBE[®] FT400

Flexible, flame resistant Polyolefin-tube with high shrink ratio. Because of the high shrink rate of 4: 1 its particularly suitable for repair of cable assemblies without disassembling any connectors. Protection, insulation and mechanical strain relief of wires, cables and devices with large differences in diameter.

Operating temperature:	- 55°C to +135°C, short time up to + 250°C	
Shrink temperature:	+ 90° C	
Shrink ratio:	4:1	
Standard colors:	Black. Other colors on request.	



Description	Inner diameter (mm)		Wall thickness (mm)
	as supplied (min.)	after full recovery (max.)	after full recovery (nom.)
FT400-2540	25.40	6.60	1.52
FT400-3810	38.10	9.50	1.52
FT400-5040	50.80	12.70	1.52
FT400-7620	76.20	19.10	1.52
FT400-10160	101.60	25.40	1.52

Packaging:	Up to and including size 5040: size 7620 and 10160: Special sizes on request.	1.2-meter-lengths. 0.9-meter-lengths.
Processing note:	Care for clean and accurate cutting edge. Start shrinkage on the end. Pre-heat metal body.	

GREMCO GmbH · Sterzinger Str. 6 · D-86165 Augsburg · T +49.821.272 63-0 · F +49.821.272.63-44 · info@gremco.de · www.gremco.de · Version: 1809

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Attributes	Testing	Requirements	Value
Mechanical			
Tensile Strength	ASTM D 638	min. 10.4 MPa	≥12 MPa
Ultimate Elongation	ASTM D 638	min. 200 %	≥ 400 %
Longitudinal Change	SAE-AMS-DTL-23053	± 5 %	± 3 %
Specific Gravity	ASTM D 792	max. 1.35	1.34
Elastic Modulus	ASTM D 882	max. 173 MPa	65 MPa

Thermal

Low temperature flexibility (- 55 °C x 4h)	SAE-AMS-DTL-23053	no cracking	pass
Elongation after heat ageing (175°C x 168h)	SAE-AMS-DTL-23053	min. 100 %	420 %
Sort term ageing (250°C x 4h)	SAE-AMS-DTL-23053	no flowing or dripping	pass
Colour stability (175°C x 24h)	SAE-AMS-DTL-23053	unchanged	pass
Flammability	UL 224	VW-1 (self-estinguishing)	pass

Electrical

Dielectric Strength	ASTM D 876	min. 19.7 kV/mm	≥ 37 kV/mm
Volume Resistivity	ASTM D 876	min. 10 ¹⁴ Ω/cm	3.1 x 10 ¹⁴ Ω/cm

Chemical

Copper Corrosion (150°C x 16h)	SAE-AMS-DTL-23053	no corrosion	pass
Water absorption	ASTM D 570	max. 0.5 %	0.25 %
Fungus Resistance	SAE-AMS-DTL-23053	ASTM G 21	pass

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