

Polyolefin Heat-Shrink Tubing

## FITCOTUBE® FT300 clear

Flexible, self-extinguishing, cross-linked polyolefin heat shrink tubing with high shrink ratio. Insulation and protection of wires, cables, harnesses and connectors with a large difference in diameter. Wide variety of applications. High shrink ratio reduces number of sizes (stock reduction).

**Operating temperature:** - 55°C to +135°C, short time +250°C

Shrink temperature:  $+110^{\circ}$ C Shrink ratio: 3:1

Standard color:



Clear

Description	Inner diameter (mm)		Wall thickness (mm)
	as supplied (min.)	after shrinkage (max.)	after shrinkage (nom.)
FT300-1,5/0,5	1.50	0.50	0.50
FT300-3/1	3.00	1.00	0.60
FT300-6/2	6.00	2.00	0.70
FT300-9/3	9.00	3.00	0.80
FT300-12/4	12.00	4.00	0.85
FT300-18/6	18.00	6.00	1.00
FT300-24/8	24.00	8.00	1.20
FT300-40/13	40.00	13.00	1.25

**Packaging:** On spools, cut lengths or printed tubing on request.

Special sizes on request.

**Processing note:** Care for clean and accurate cutting edge. Start shrinkage on the end.

Pre-heat metal body.



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Attributes	Testing	Requirements	Value
Mechanical			
Tensile strength	ASTM D 638	Min. 10,4 MPa	≥ 20 MPa
Ultimate elongation	ASTM D 638	Min. 200%	≥ 450 %
Longitudinal change	SAE-AS23053	-5% ± 10%	- 5 %
Elastic modulus	ASTM D 882	Max. 173 MPa	≤ 80 MPa
Specific density	ASTM D 792	Max. 1.0	0.95
Thermal			
Transparency (24h x 175°C)	SAE-AS23053	Readable identification	Pass
Low temperature flexibility (4h x -55°C)	SAE-AS23053	No cracking	Pass
Long term aging (168h x 175°C)	SAE-AS23053	Min. 100%	≥ 250%
Heat shock (4h x 250°C)	SAE-AS23053	No cracking, flowing or dripping	Pass
Copper corrosion (16h x 175°C)	SAE-AS23053	No corrision	Pass
Electrical			
Dielectric strength	ASTM D 876	Min. 19,7 kV/mm	≥ 30 kV/mm
Volume resistance	ASTM D 876	Min. 10 <sup>14</sup> Ωxcm	≥ 10 <sup>15</sup> Ωxcm
Nominal voltage	-	-	600V
Breakdown test (60s x 2,5kV)	UL 224	No breakthrough	Pass
Chemical			
Water absorption	ASTM D 570	Max. 0.5%	≤ 0.2 %
Fungus resistance	SAE-AS23053	ASTM G 21	Pass
Fluid resistance (24h x 24°C)	SAE-AS23053	Min. 6.9 MPa (Tensile strength)	Pass
Fluid resistance (24h x 24°C)	SAE-AS23053	Min. 15.8 kV/mm (Dielectric strength)	Pass